

Mach3 cheat sheet

General

Alt + R	Cycle start
Space	Feed hold
Alt + S	Stop
Ctrl + W	Rewind
Alt + N	Single blk
Ctrl + Alt + J	Jog on/off
F5	Spindle on (CW)
Arrow keys	Jog in X or Y direction
Page Up / Down	Jog in Z direction

Switching screens

Alt + 1	Program run
Alt + 2	MDI
Alt + 4	Tool path
Alt + 5	Offsets
Alt + 6	Settings
Alt + 7	Diagnostics

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More information: defkey.com/mach3-shortcuts

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