



# Mach3 cheat sheet

## General

Alt + R	Cycle start
Space	Feed hold
Alt + S	Stop
Ctrl + W	Rewind
Alt + N	Single blk
Ctrl + Alt + J	Jog on/off
F5	Spindle on (CW)
Arrow keys	Jog in X or Y direction
Page Up / Down	Jog in Z direction

## Switching screens

Alt + 1	Program run
Alt + 2	MDI
Alt + 4	Tool path
Alt + 5	Offsets
Alt + 6	Settings
Alt + 7	Diagnostics

*Last modification: 2021-05-07 13:34:57*

*More information:* [defkey.com/mg/mach3-shortcuts](https://defkey.com/mg/mach3-shortcuts)

[Customize this PDF...](#)